



Certificate of Compliance

Certificate: 70125254

Master Contract: 154649

Project: 70188907

Date Issued: 2018-07-11

Issued to: ITW Welding Group
1635 W Spencer St
Appleton, Wisconsin 54912
USA

Attention: Terry Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.



Issued by: Sam Zaffino
Sam Zaffino

PRODUCTS

CLASS - C561103 - WELDING MACHINES

CLASS - C561183 - WELDING MACHINES-Certified to US Standards

MODEL: Part A: 22A and 24A Feeder

Ratings:

Input voltage - 24V ac, 7A, single phase, 50/60Hz.

Maximum Weld Circuit Rating - 100V, 500A, 100% Duty Cycle.

Welding Power Source Type - Constant Voltage (CV) DC, with contactor.

Capability Table:

Motor Speed: Standard

Rated Speed Range*: 75 to 750ipm (1.9-19mpm)

Rated Speed Range Per IEC60974-5

MODEL: Part B: 20 Series Feeder

Same as above with the following exceptions.

Input voltage - 24V ac, 3.5A, single phase, 50/60Hz.



Certificate: 70125254

Project: 70188907

Master Contract: 154649

Date Issued: 2018-07-11

Maximum Weld Circuit Rating - 100V, 500A, 100% Duty Cycle.
Welding Power Source Type - Constant Voltage (CV) DC, with contactor.

APPLICABLE REQUIREMENTS

CAN/CSA – E60974-5 -09 - Arc Welding Equipment; Part 5: Wire Feeders.
ANSI/IEC 60974-1; March 2005 - Arc Welding Equipment; Part 1: Welding Power Sources



Supplement to Certificate of Compliance

Certificate: 70125254

Master Contract: 154649 (005071_0_000)

*The products listed, including the latest revision described below,
are eligible to be marked in accordance with the referenced Certificate.*

Product Certification History

Project	Date	Description
70188907	2018-07-11	Update to 70125254 to add similar model
70125254	2017-03-08	Original evaluation of Model 22A 24A Feeders