



EZ Zone® Tape
PURGE GAS RETAINING TAPE
FOR CLEAN CONTAMINANT-FREE WELDING



CONTAMINATE FREE WELD

EZ Zone Tape offers the perfect solution for preventing weld contamination. The welding tape is composed of two aluminum adhesive areas on the outside edges, with an adhesive-free center “Zone”. The unique design of the aluminum welding tape allows the edges to stick to the area surrounding the root gap on stainless steel and aluminum pipes with the adhesive-free “zone” being placed over the weld. The adhesive portion of the tape never comes in contact with the pipe as it is welded, creating a clean, contaminant-free weld.

PRE-HEAT TEMPERATURE

The maximum pre-heat temperature of EZ Zone Tape is 500°F (260°C). Please note if applying EZ Zone Tape after the pre-heat temperature is achieved, the adhesive will not bond to the metal surface. In addition, if you apply the EZ Zone Tape before the pre-heat temperature is achieved, the adhesive will “cure” or thermoset to the metal surface and may become difficult to remove.

MINIMUM APPLICATION TEMPERATURE

The minimum application temperature for EZ Zone Tape is 10°F (-12.5°C).

SAFE COMPONENTS

EZ Zone Tape is halogen and fluorocarbon-free, creating a safe work environment.

COMMON USES

EZ Zone welding tape has become a standard in the nuclear, chemical power plant, aerospace, and many other advanced welding industries.

SKU #: EZ-ZT2.5



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