

[illegible]

5/32X14 in / CD62654	Total H2O Method : Train - As Received	Total Coating Moisture : 0.05
3/16X14 in / CD63009	Total H2O Method : RC412 - As Received	Total Coating Moisture : 0.112
1/4X18 in / CD63185	Total H2O Method : Train - As Received	Total Coating Moisture : 0.155
5/32X14 in / PD9361	Total H2O Method : Train - 9 Hour	Total Coating Moisture : 0.378
3/16X14 in / PD9399	Total H2O Method : Train - 9 Hour	Total Coating Moisture : 0.12
1/4X18 in / PD9418	Total H2O Method : Train - 9 Hour	Total Coating Moisture : 0.393
Diffusible Hydrogen Collected per AWS A4.3		
3.2 ml/100g of weld metal for 1/4X18 in diameter 42% relative humidity		
3.0 ml/100g of weld metal for 5/32X14 in diameter 46% relative humidity		
2.5 ml/100g of weld metal for 3/16X14 in diameter 45% relative humidity		



Dave Thomas, Quality Assurance Rep.

Certification and Limited Warranty - Data for the above supplied product are those obtained when welded and tested in accordance with the above specification. All tests for the above classification were satisfied. Other tests and procedures may produce different results.