



## CUTTING AND REMOVAL RATES 45 AMP

### Cut capacity

Capacity	Thickness	Cut speed
	Cutting	
Recommended	16 mm (5/8") 22 mm (7/8")	500 mm/min (20 ipm) 250 mm/min (10 ipm)
Severance (hand cutting)	29 mm (1-1/8")	125 mm/min (5 ipm)
Pierce*	12 mm (1/2")	

*\* Pierce rating for handheld use or with automatic torch height control.*

Capacity	Metal removal rate	Groove profile
	Gouging	
Typical gouge	3,4 kg (7.5 lbs.) per hour	3,2 mm (.12") D x 6,8 mm (.26") W

### NOTES: