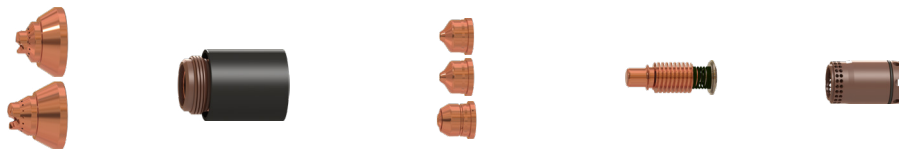
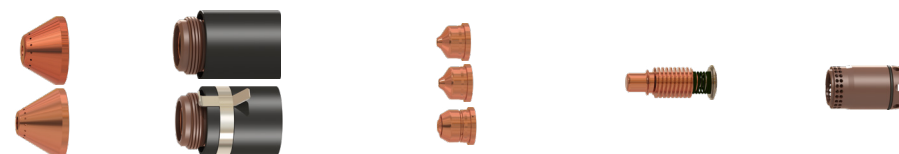


Powermax125®

Duramax® Hyamp hand/machine torch consumables



Minimum order quantity		1	1	5	5	1
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Drag-cutting (30-125 A)	Hand	420172 (45 A)	220977	420158 (45 A)	220971	220997
		420172 (65 A)		420169 (65 A)		
		420000 (125 A)		220975 (125 A)		
Quantity in kit		2	1	6	6	1
Essential cutting kit – 851474 (30-125 A)	Hand	420000	220977	220975	220971	220997



Minimum order quantity		1	1	5		5	1
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle		Electrode	Swirl ring
Mechanized (30–125 A)	Machine	420168 (45 A)	220977 or 420156 (ohmic)	420158 (45 A)		220971	220997
		420169 (65 A)					
		220975 (125 A)					
Quantity in kit		2	1	1	4	6	1
Essential cutting kit – 851475 or 851476 (ohmic) (30–125 A)	Machine	420168 (45–65 A)	220977 or 420156 ohmic	420158 (65 A)	220975	220971	220997
		220976 (65–125 A)		420169 (105 A)			



Minimum order quantity		1	1	5	5	1
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Max removal gouging ¹ (65-125 A)	Hand/Machine	420112	220977	420001	220971	220997
Max control gouging ² (65-125 A)	Hand/Machine	420509				

¹The Max removal gouging shield is designed for aggressive metal removal, a deep gouge profiles and extreme metal washing.

²The Max control gouging shield is designed for more precise metal removal, shallower gouge profiles and light metal washing.



Minimum order quantity		1	1	5	5	1
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
FineCut® (30–45 A)	Hand	420152	220977 or 420156 (ohmic)	420151	220971	420159
	Machine					220997



Minimum order quantity		1	1	1	1	1
Consumable type	Torch type	Retaining ring	Retaining cap	Nozzle/shield assembly	Electrode	Swirl ring
Hyamp FlushCut (85–125 A)	Hand/Machine	420485	420490	420489	420553	420484
Quantity in kit		1	1	1	1	1
FlushCut kit – 428713 (85–125 A)	Hand/Machine	420485	420490	420489	420553	420484



See pages 64–65 for current system part number information.