

# SURE CUT CUTTING RODS

1/4" O.D.					
PART #	DESCRIPTION	O2 FLOW	BURN TIME	WEIGHT	
				25 pc box	50 pc box
25B24	1/4" X 24" Sure Cut Rod (bare)	3 to 5 cfm	1 Minute	7 lbs	14 lbs
25B36	1/4" X 36" Sure Cut Rod (bare)	3 to 5 cfm	1.5 Minutes	11 lbs	22 lbs
25B48	1/4" X 48" Sure Cut Rod (bare)	3 to 5 cfm	2 Minutes	14 lbs	28 lbs

3/8" O.D.					
PART #	DESCRIPTION	O2 FLOW	BURN TIME	WEIGHT	
				25 pc box	50 pc box
37B24	3/8" X 24" Sure Cut Rod (bare)	7 to 12 cfm	1 Minute	11 lbs	22 lbs
37B36	3/8" X 36" Sure Cut Rod (bare)	7 to 12 cfm	1.5 Minutes	17 lbs	34 lbs
37B48	3/8" X 48" Sure Cut Rod (bare)	7 to 12 cfm	2 Minutes	22 lbs	44 lbs

3/8" O.D. QUICK CONNECT					
PART #	DESCRIPTION	O2 FLOW	BURN TIME	WEIGHT	
				25 pc box	50 pc box
37B24QC	3/8" X 24" Quick Connect Sure Cut Rod (bare)	7 to 12 cfm	1 Minute	11 lbs	22 lbs
37B36QC	3/8" X 36" Quick Connect Sure Cut Rod (bare)	7 to 12 cfm	1.5 Minutes	17 lbs	34 lbs
37B48QC	3/8" X 48" Quick Connect Sure Cut Rod (bare)	7 to 12 cfm	2 Minutes	22 lbs	44 lbs

## SURE CUT INSULATED RODS

Insulated Rods are only necessary when a continuous arc process is used.

1/4" O.D.					
PART #	DESCRIPTION	O2 FLOW	BURN TIME	WEIGHT	
				25 pc box	50 pc box
25B24I	1/4" X 24" Sure Cut Insulated Rod (coated)	3 to 5 cfm	1 Minute	8 lbs	16 lbs
25B36I	1/4" X 36" Sure Cut Insulated Rod (coated)	3 to 5 cfm	1.5 Minutes	13 lbs	26 lbs
25B48I	1/4" X 48" Sure Cut Insulated Rod (coated)	3 to 5 cfm	2 Minutes	16 lbs	32 lbs

3/8" O.D.					
PART #	DESCRIPTION	O2 FLOW	BURN TIME	WEIGHT	
				25 pc box	50 pc box
37B24I	3/8" X 24" Sure Cut Insulated Rod (coated)	7 to 12 cfm	1 Minute	13 lbs	26 lbs
37B36I	3/8" X 36" Sure Cut Insulated Rod (coated)	7 to 12 cfm	1.5 Minutes	19 lbs	38 lbs
37B48I	3/8" X 48" Sure Cut Insulated Rod (coated)	7 to 12 cfm	2 Minutes	24 lbs	48 lbs

3/8" O.D. QUICK CONNECT					
PART #	DESCRIPTION	O2 FLOW	BURN TIME	WEIGHT	
				25 pc box	50 pc box
37B24QCI	3/8" X 24" Quick Connect Insulated Rod (coated)	7 to 12 cfm	1 Minute	13 lbs	26 lbs
37B36QCI	3/8" X 36" Quick Connect Insulated Rod (coated)	7 to 12 cfm	1.5 Minutes	19 lbs	38 lbs
37B48QCI	3/8" X 48" Quick Connect Insulated Rod (coated)	7 to 12 cfm	2 Minutes	24 lbs	48 lbs

SURE CUT RODS ARE AVAILABLE IN 3/16" O.D. BY SPECIAL ORDER					
PART #	DESCRIPTION (BARE)	PART #	DESCRIPTION (INSULATED)		
18B18	3/16" X 18" Sure Cut Rod (Bare)	18B18I	3/16" X 18" Sure Cut Rod (Insulated)		
18B24	3/16" X 24" Sure Cut Rod (Bare)	18B24I	3/16" X 24" Sure Cut Rod (Insulated)		
18B36	3/16" X 36" Sure Cut Rod (Bare)	18B36I	3/16" X 36" Sure Cut Rod (Insulated)		