



1260 & 2640 Self Shield Flux Core Guns



350 AMP

PROFAX NO.	LINCOLN® PART NO.	WIRE SIZES
1260 Gun		.035", .045", 1/16", .068, .072, 5/64" and 3/32"
1260-10	K126-1	For use with Lincoln® LN7, LN8, LN9, LN25 and LN25 Pro with K1500-1 receiver bushing
1260-15	K126-2	
1260-10MLR		For use with Miller®
1260-15MLR		voltage sensing wire feeders.
1260-10LP		For use on Lincoln® LN25 Pro with K1500-2 receiver bushing
1260-15LP		
X1260-10		For use with euro style wire feeders.
X1260-15		
2640 Gun		
2640-8	K264-8	LN22, LN23
2640-10	K361-10	
2640-15		

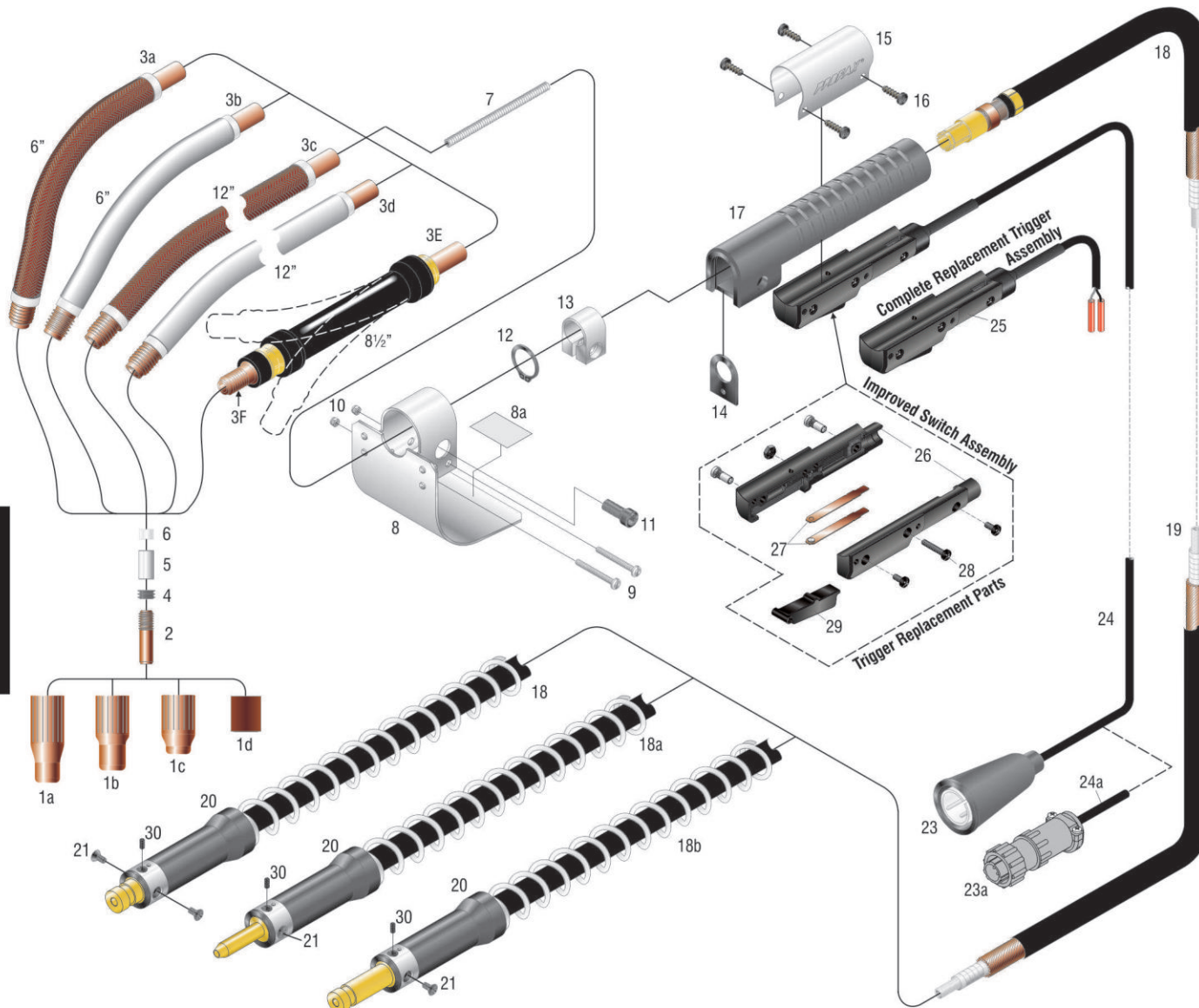


STANDARD FEATURES

- Economical replacement components including liner
- 350 amps / 60% duty cycle
- Wide variety of wire sizes
- Easy field repair
- Adapter kits available for most models of feeders

Special length and bend goosenecks available upon request.

*Specify wire size when ordering.



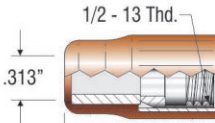
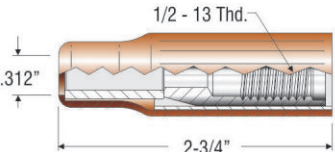
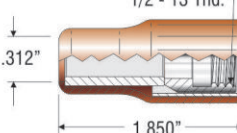
Adapter Kits

PROFAX NO.	DESCRIPTION	PROFAX NO.	DESCRIPTION
AEC-1001MLR	Miller® adapter kit for converting your standard 1260 guns to fit Miller® feeders	AEC-1000HOB	For converting your standard 1260 guns to fit Hefty® & LN25 Pro w/K1500-2 adapter bushing

1260 Parts List



NO.	PROFX NO.	DESCRIPTION	NO.	PX NO.	DESCRIPTION
1A	11-275	Insulated nozzle 2-3/4" stickout			INCLUDES
1B	11-200	Insulated nozzle 2" stickout	8A	14-270	Caution decal
1C	11-250	Insulated nozzle 1-1/4" stickout	9	18-780	Round head screw #8-32 x 1.50 (2 req'd)
1D	11-231	Thread protector (standard)	10	18-781	Hex cap nut #8-32 (2 req'd)
2	12-651	Contact tip .035 .044 I.D.	11	14-222	Socket head cap screw
	12-652	Contact tip .045 .054 I.D.	12	18-480	Retaining ring
	12-658	Contact tip .052 .063 I.D.	13	14-572	Clamp
	12-653	Contact tip 1/16" .078 I.D.	14	14-819	Spatter shield
	12-654	Contact tip .068-.072 .086 I.D.	15	14-297	Switch housing clamp
	12-656	Contact tip 5/64" .093 I.D.	16	126SS	Screw for switch housing clamp (4 req'd)
	12-657	Contact tip 3/32" .108 I.D.	17	14-340	Handle
3A	13-301	30° Gooseneck 6" (standard)	18	15-310	Conductor cable assembly 10' (Lincoln® Direct)
	13-301SB	30° Gooseneck 6" single bend		15-315	Conductor cable assembly 15' (Lincoln® Direct)
	13-304	50° Gooseneck 6"	18a	15-310M	Conductor cable assembly 10' (Miller® Direct)
	13-304SB	50° Gooseneck 6" single bend		15-315M	Conductor cable assembly 15' (Miller® Direct)
	13-309	90° Gooseneck 8"	18b	15-310LP	Conductor cable assembly 10' (LN25 PRO® Direct)
	13-301-5	5° Gooseneck 6"		15-315LP	Conductor cable assembly 15' (LN25 PRO® Direct)
	13-309-5	5° Gooseneck 8"			INCLUDES
3B	13-301J	30° Jacketed gooseneck 6"	19	15-128	Replacement liner 10', .035-1/16 wires
	13-301SBJ	30° Jacketed gooseneck 6" single bend		15-129	Replacement liner 10', .068-5/64 wires
	13-304J	50° Jacketed gooseneck 6"		15-130	Replacement liner 10', 3/32 wires
	13-304SBJ	50° Jacketed gooseneck 6" single bend		15-133	Replacement liner 15', .035-1/16 wires
	13-309J	90° Jacketed gooseneck 8"		15-134	Replacement liner 15', .068-5/64 wires
				15-135	Replacement liner 15', 3/32 wires
3C	13-306	30° Gooseneck (XL 12")	20	15-531	Insulator sleeve w/spring
	13-306SB	30° Gooseneck (XL 12") single bend	21	18-881	Flat head cap screw #8-32 x 3/8" (2 req'd)
	13-306-5	5° Gooseneck (XL 12")	23	16-052	Trigger plug Lincoln®
	13-308	50° Gooseneck (XL 12")	23a	079878	Trigger plug Miller®
	13-308SB	50° Gooseneck (XL 12") single bend	24	16-910	New style assembly 10' (Lincoln® Direct)
3D	13-306J	30° Jacketed gooseneck (XL 12")		16-915	New style assembly 15' (Lincoln® Direct)
	13-306SBJ	30° Jacketed gooseneck (XL 12") single bend	24a	16-910M	New style assembly 10' (Miller® Direct)
	13-308J	50° Jacketed gooseneck (XL 12")		16-915M	New style assembly 15' (Miller® Direct)
	13-308SBJ	50° Jacketed gooseneck (XL 12") single bend	25	16-500	Complete trigger assembly (New Style)
3E	LFX-1260	Flexible gooseneck for extreme heat	26	16-501	Trigger housing (both halves) (New Style)
3F	LFA-1	Adapter (replaceable)	27	16-502	Contact set (New Style)
		INCLUDES	28	16-503	Screw set (6 pieces) (New Style)
4	18-950	Liner locking screw 5/16"-18	29	16-504	Trigger (New Style)
5	18-940	Steel insert	30	18-628	Socket head screw #8-32 x 7/16"
6	18-930	Ceramic insert			
7	13-506	Replacement gooseneck liner (standard)			
	13-512	Replacement gooseneck liner (XL 30°)			
	13-515	Replacement gooseneck liner (XL 50°)			
8	14-268	Small heat shield assembly			

PROFAX NO.	DESCRIPTION	TIP I.D.		PROFAX NO.	DESCRIPTION	
12-651	Contact tip .035	.044	 *See page 199 for longer length contact tips.	11-250	Insulated nozzle 1 1/4" stickout	
12-652	Contact tip .045	.054				
12-658	Contact tip .052	.063				
12-653	Contact tip 1/16"	.078				
12-654	Contact tip .068-.072	.086				
12-656	Contact tip 5/64"	.093				
12-657	Contact tip 3/32"	.108				
11-275	Insulated nozzle 2-3/4" stickout	.312"		11-200	Insulated nozzle 2" stickout	
				11-231	Thread protector	