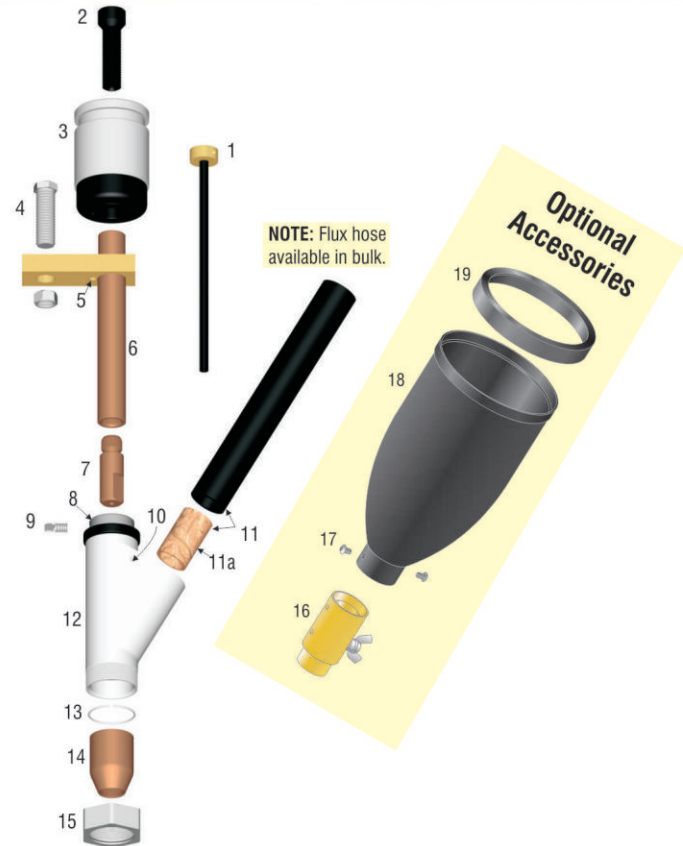
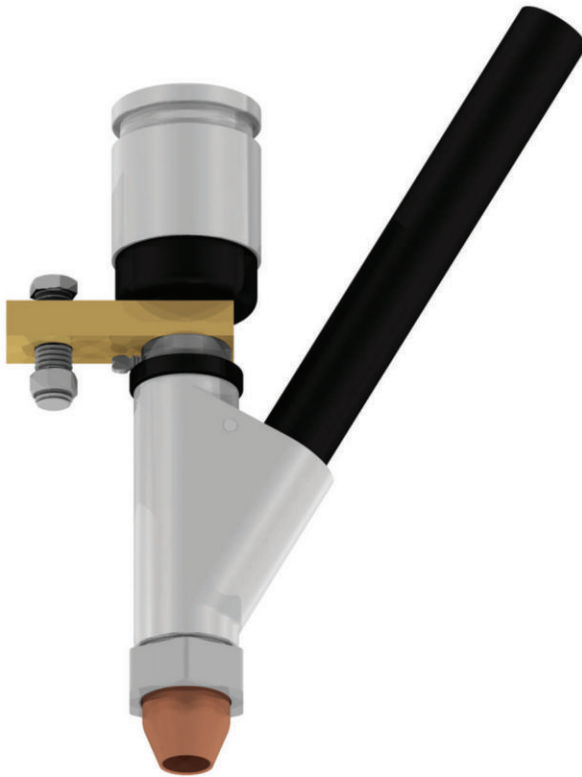




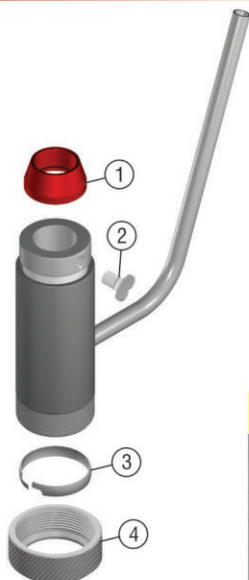
K231 Sub Arc Assembly

PROFAX NO.	LINCOLN®	DESCRIPTION
PX K231-1	K231-1	Sub arc nozzle assembly 3/32", 1/8", 5/32"
PX K231-1/16	K231-1/16	Sub arc nozzle assembly 1/16"
PX K231-5/64	K231-5/64	Sub arc nozzle assembly 5/64"
PX K231-3/32	K231-3/32	Sub arc nozzle assembly 3/32"
PX K231-1/8	K231-1/8	Sub arc nozzle assembly 1/8"
PX K231-5/32	K231-5/32	Sub arc nozzle assembly 5/32"
PX K231-3/16	K231-3/16	Sub arc nozzle assembly 3/16"
PX K231-7/32	K231-7/32	Sub arc nozzle assembly 7/32"

SPECIAL

K232-HT Assembly

For use with gas coverage on
NA-3, NA-4, NA-5, and LT-7.



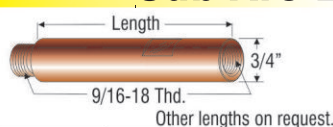
K232-HT Parts

NO.	PROFAX NO.	DESCRIPTION
1.	17SW	Shock Washer
2.	T9078-1	Thumb Screw
3.	T10574	Locking Ferrule
4.	S10147ST	Retaining Nut

K231 Parts Breakdown

NO.	PROFAX NO.	LINCOLN®	DESCRIPTION
1	PX S15106-3/32	S15106-3/32	Nozzle insert
2	PX T10570	T10570	Socket head screw
3	PX S10493-1	S10493-1	Nozzle insulator
4	PX T121312	T121312	Hex head screw (1½") & nut (½"-13)
5	PX T9967-10	T9967-10	Nozzle body roll pin
6	PX S10157	S10157	Nozzle body
7	PX S10125	S10125	Contact tip (Specify wire size)
8	PX S10138	S10138	Flux cone plug (insulator)
9	PX T9078-1	T9078-1	Thumb screw
10	PX T9967-30	T9967-30	Flux cone roll pin
11	PX T13835	T13835	¾" x 7" flux hose w/fiber insulator
11a	PX T13835-IN	T13835-IN	Fiber insulator
12	PX M8249	M8249	Cone body assembly
13	PX T10574	T10574	Locking ferrule
14	PX T10575	T10575	Flux cone (KP2085-1)
15	PX S10147	S10147	Retaining nut
16	PX S550FV	S550FV	Gate valve
17	PX S550BHS	S550BHS	Screws (2 req'd)
18	PX S550H	S550H	Flux hopper w/lid and screws
19	PX S550HL	S550HL	Support rim

Sub Arc Extensions



THE 6, 9, & 12 INCH EXTENSIONS
ARE ALSO AVAILABLE WITH
30°, 45°, 60°, & 90° BEND

PROFAX NO.	DESCRIPTION	PROFAX NO.	DESCRIPTION
1 Inch	Sub arc extension	6 Inch	Sub arc extension
1-1/2 Inch	Sub arc extension	7-1/2 Inch	Sub arc extension
2 Inch	Sub arc extension	9 Inch	Sub arc extension
2-1/2 Inch	Sub arc extension	12 Inch	Sub arc extension
3 Inch	Sub arc extension	18 Inch	Sub arc extension
3-1/2 Inch	Sub arc extension	24 Inch	Sub arc extension
4 Inch	Sub arc extension	36 Inch	Sub arc extension
5 Inch	Sub arc extension	48 Inch	Sub arc extension